

**D4909-1 SUPPORT**

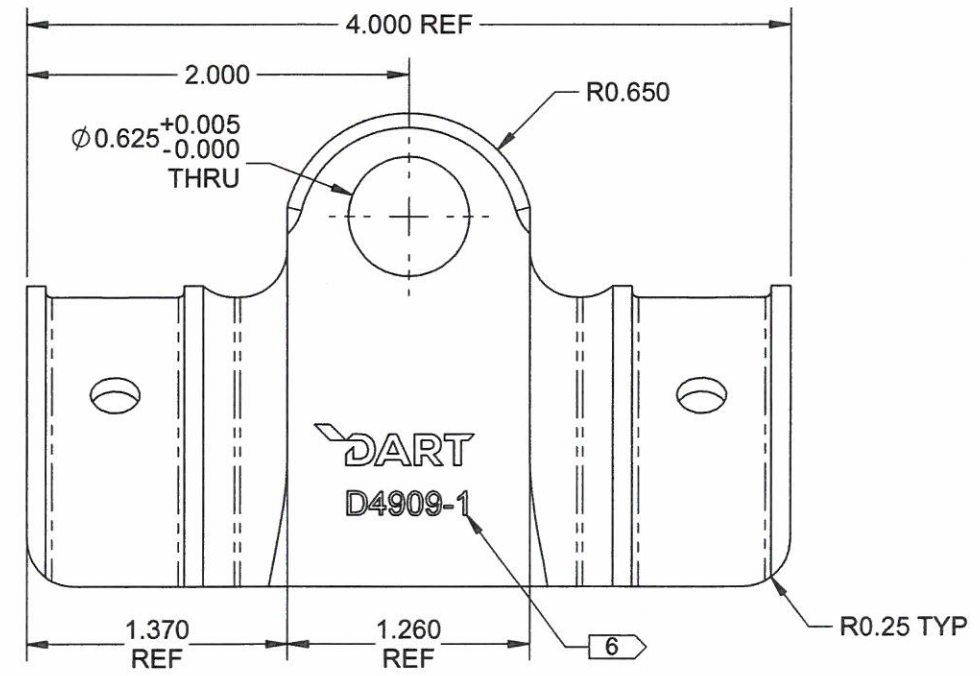
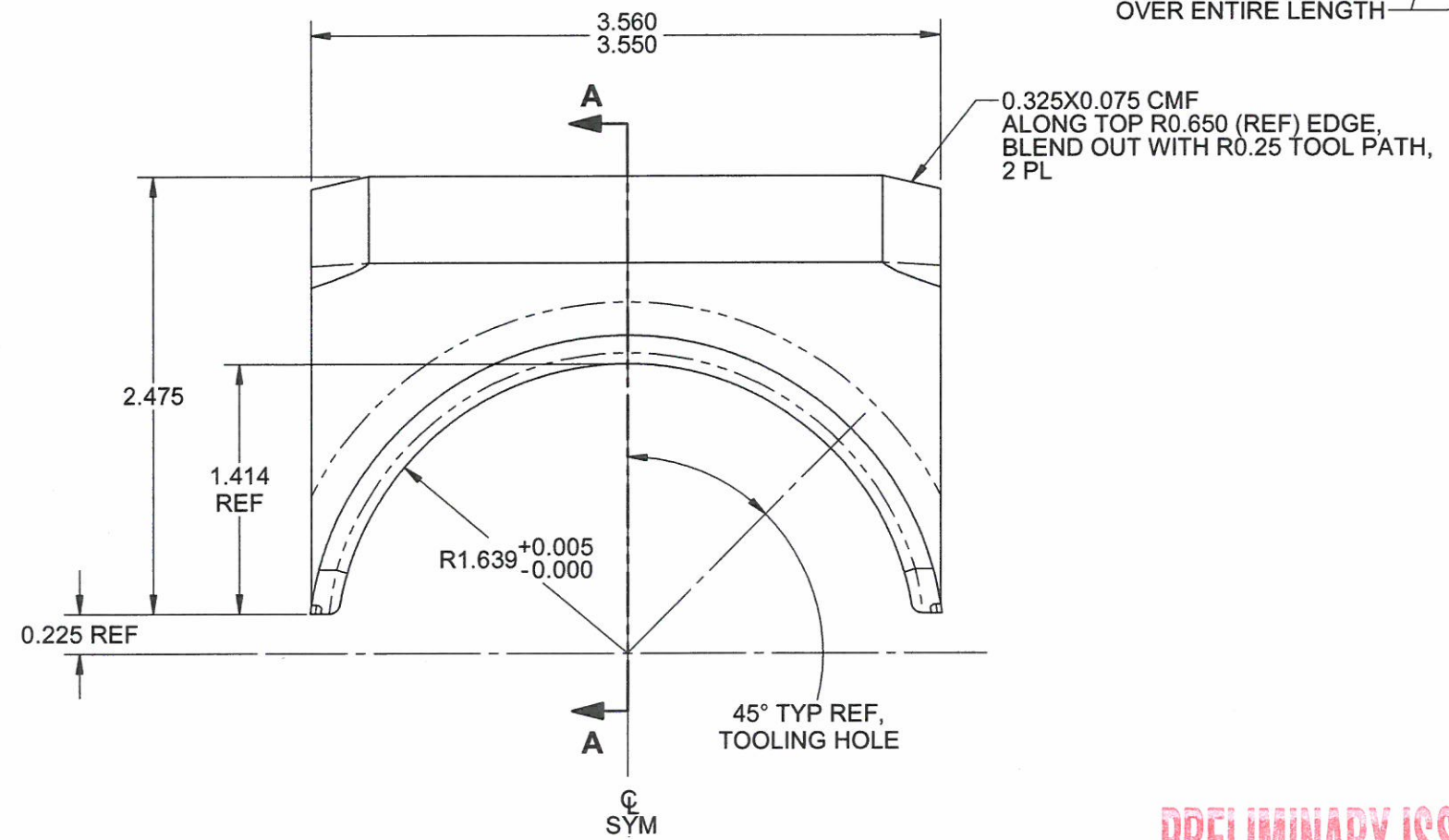
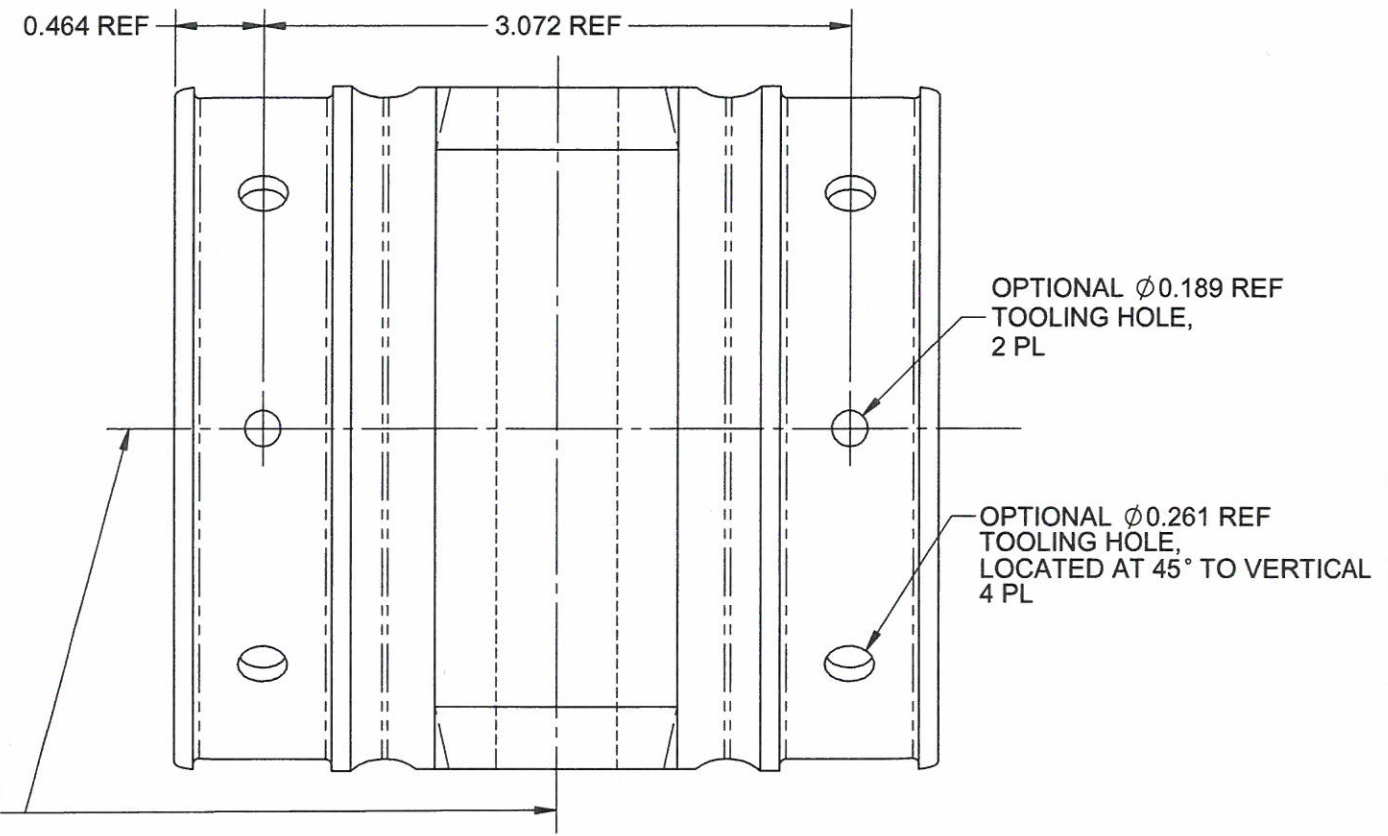
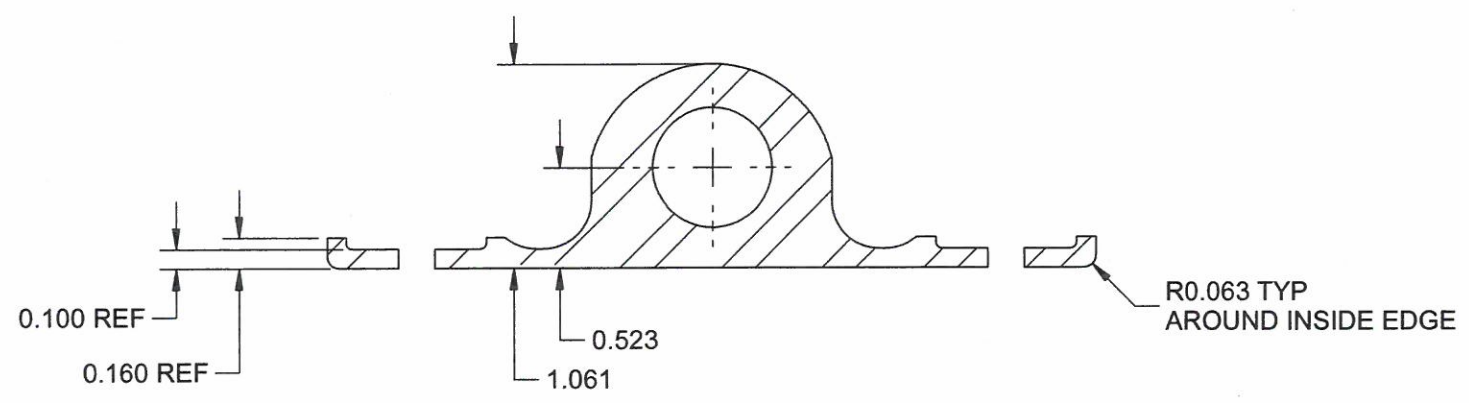
**PRELIMINARY ISSUE**  
Rev. PAI 09/13/24

**NOTES:**

- 1) MATERIAL: MAKE FROM D4909-1TRN
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART LOGO AND P/N "D4909-1" IN INDICATED AREA  
USING 0.125 HIGH X 0.010-0.020 DEEP LETTERING PER DART QSI 044 6.3,  
IDENTIFY WITH DART B/N PER DART QSI 044 6.1
- 7) WEIGHT: 1.90 lbs

A	NEW ISSUE		CP	13.04.08
REV.	DESCRIPTION		BY	DATE
DESIGN			<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN				
CHECKED				
MFG. APPR.			DRAWING NO. <b>D4909</b> REV. A SHEET 1 OF 3	
APPROVED			TITLE <b>SUPPORT</b> SCALE NTS	
DE APPR.				
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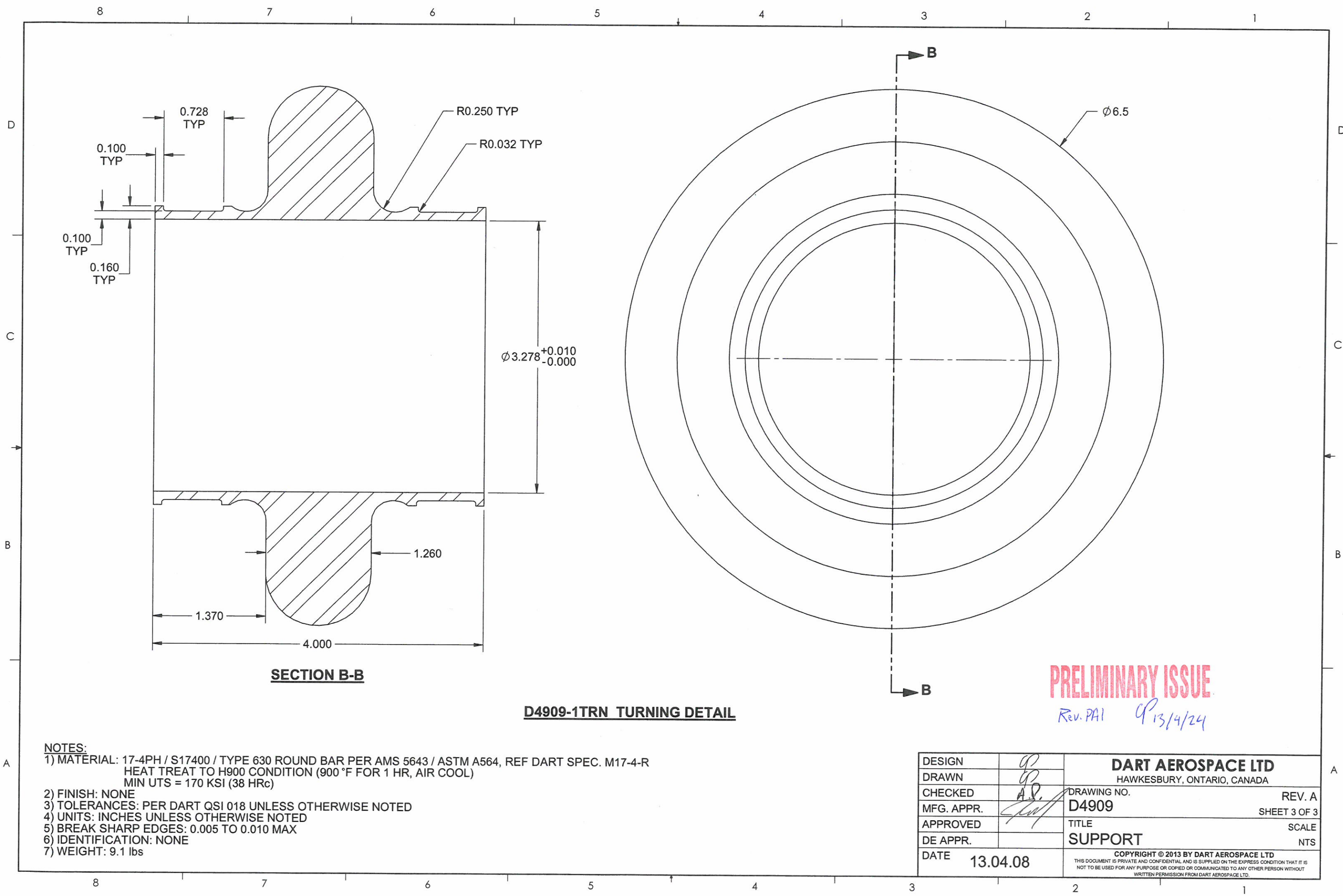
**D4909-1 SUPPORT**

**PRELIMINARY ISSUE**  
Rev. PA1 9/13/4/24

DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4909</b>	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		<b>SUPPORT</b>	NTS
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**SECTION B-B**

**D4909-1TRN TURNING DETAIL**

**PRELIMINARY ISSUE**

Rev. PAI Q13/4/24

**NOTES:**

- 1) MATERIAL: 17-4PH / S17400 / TYPE 630 ROUND BAR PER AMS 5643 / ASTM A564, REF DART SPEC. M17-4-R  
HEAT TREAT TO H900 CONDITION (900 °F FOR 1 HR, AIR COOL)  
MIN UTS = 170 KSI (38 HRc)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 9.1 lbs

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
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CHECKED		DRAWING NO.	REV. A
MFG. APPR.		<b>D4909</b>	SHEET 3 OF 3
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